

WHAT IS CLAIMED IS:

1. A method of manufacturing an amorphous alloy core comprising the steps of:

5 mixing an amorphous alloy powder with a solution made by dissolving a polyimide/phenolic resin binder in an organic solvent, evenly coating the binder in liquid phase on the surface of the alloy powder to make a powder of composite particles;

 molding the power of composite particles; and

10 performing a heating treatment thereon.

2. A method according to claim 1, wherein the amorphous alloy powder is selected from the group consisting of Fe-Si-B based alloys, Fe-Al-B based alloys, and Co-Fe-Si-B based alloys.

15 3. A method according to claim 1, wherein the amount of the binder is 0.5 to 3.0 wt% of the total mass.

20 4. A method according to claim 1, wherein the molding is performed at from about room temperature to about 200°C under a pressure of 10 to 50 ton/cm².

5. A method according to claim 1, wherein the heating treatment is performed at 150 to 500°C.

6. A method according to claim 1, further comprising the step of
5 performing a heating treatment on the amorphous alloy powder at less than 500°C before mixing the amorphous alloy powder in the solution made by dissolving the polyimide resin or phenolic resin in the organic solvent.

7. An amorphous alloy core having a saturated magnetic flux density of
10 more than 0.80T and a permeability of more than 0.90, measured in 1MHz and 0.1MHz.

8. An amorphous alloy core according to claim 7, wherein the amorphous alloy core is made by evenly coating a polyimide-based or phenol-
15 based binder on an amorphous alloy powder, and performing a compression molding at less than 200°C.

9. A method of manufacturing a nano-crystal alloy core comprising the steps of:

20 mixing an amorphous alloy powder with a solution made by dissolving a polyimide/phenolic resin binder in an organic solvent, evenly coating the binder in liquid phase on the surface of the alloy powder to make a powder of composite particles;

molding the power of composite particles at room temperature; and
performing a heating treatment thereon at over a crystallization starting
temperature.

5 10. A method according to claim 9, wherein the amorphous alloy
powder is selected from the group consisting of Fe-Si-B based alloys and Fe-
Al-B based alloys.

10 11. A method according to claim 9, wherein the heating treatment is
performed at less than 100°C higher than the crystallization starting
temperature of said amorphous alloy.

15 12. A method of manufacturing a nano-crystal alloy core comprising:
performing a heating treatment on an amorphous alloy powder at over
a crystallization starting temperature to make a nano-crystal phase, mixing a
solution made by dissolving a polyimide/phenolic resin binder in an organic
solvent therewith, evenly coating the binder in liquid phase on the surface of the
alloy powder to make a powder of composite particles; and
molding the power of composite particles at 100 to 300°C.

20 13. A method according to claim 12, wherein the amorphous alloy
powder is selected from the group consisting of Fe-Si-B based alloys and Fe-
Al-B based alloys.

14. A method according to claim 12, wherein the heating treatment is performed at less than 100°C higher than the crystallization starting temperature of said amorphous alloy.

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15. A nano-crystal alloy core having a saturated magnetic flux density of more than 1.10T and a permeability of more than 0.90, measured in 1MHz and 0.1MHz.

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16. A method of manufacturing an amorphous alloy core or nano-crystal alloy core by mixing an alloy powder with a solution made by dissolving a resin selected from the group consisting of a polyimide resin and a phenolic resin in an organic solvent.

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